

Speedfil F1 Includes:

1. Ring Cap
2. Secondary Backsplash Gasket
3. Backsplash Funnel
4. Rubber Grommet
5. Speedfil Bottle (40 fl oz/1.2 liters)
6. Cage
7. Thumbscrew
8. Thumbscrew Nut
9. Cage Bolts (2)
10. Cage Bolt Washers(2)
11. Reusable Nylon Ties (4)
12. Drink Tube
13. Bite Valve
14. Neoprene Sleeve with Stainless Steel Wire Insert

Refill on the Fly

- To refill the bottle, safely maintain eye contact on the road. Using a spare water or sports drink bottle, insert the open bottle into the top of the Speedfil cap, penetrating through the gasket. Squeeze the fluid into the F1 bottle. A rider may need to bow the right leg out slightly but it is possible to continue peddling. A few squeezes of the water or sports drink bottle should empty the entire contents into the Speedfil system.
- It is the **riders responsibility** to practice safe riding procedures. If a rider is uncomfortable or situation is unsafe stop riding to perform refilling procedure then proceed after refill is complete.




speedfilTM
hydration system



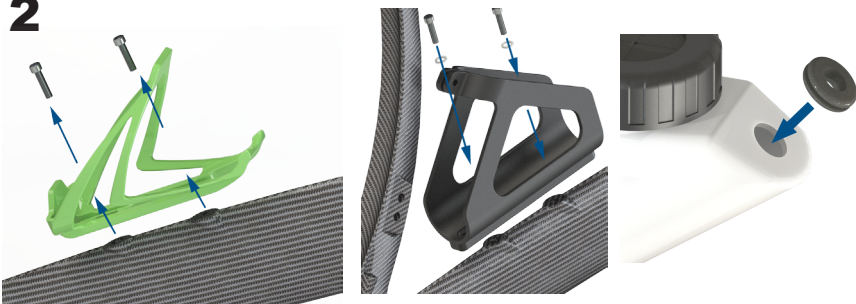


1

- Prior to initial use, wash and rinse system parts that come in contact with drinking fluid.
- Slide neoprene sleeve over drink tube.
Tip: To make the sleeve easier to slide over the drink tube, lightly coat the tube with olive oil or cooking spray.
- Prior to cutting drink tube, measure the tube in place to determine the proper length to cut off. Measure as if rider would be positioned on the bike drinking from the bite valve.



2



- Remove existing bottle cage and bolts on down tube.
- Replace with new cage bolts, flat washers and F1 cage.
- Insert grommet into F1 bottle.

3

- Pry open the F1 cage and allow the thumbscrew tab to slide along the back groove of the F1 bottle until the bottle snaps in place.
- Secure the cage with thumbscrew and nut.



4

- Cut drink tube to desired length by cutting end closest to the back of the F1 bottle at a 45° angle.
- Insert the bite valve into uncut end of the drink tube.
- Insert drink tube into the grommet hole on the F1 bottle.



- Run the drink tube up through handlebars and secure with nylon cable ties. **Important:** Make sure that drink tube does not impede steering or braking.



LIMITED WARRANTY

Inviscid Design, Inc. ("Inviscid"), the manufacturer of the *speedfil* product (the "Product") hereby extends the following LIMITED

WARRANTY to the original retail owner of the Product ("Purchaser"):

Item(s) Covered: Any defect in material or workmanship of the Product, or any portion thereof.

Term: One (1) year from the date of retail purchase.

1. **Inviscid's Responsibility:** Inviscid shall, at its sole option, either repair or replace the defective item. Inviscid shall be responsible for shipping and handling charges incurred in returning the replaced or repaired Product to Purchaser. Inviscid shall not be responsible for refunding any amounts paid for the Product, and shall not be responsible for any damage to any other property or persons arising from the use of the Product.

2. **Purchaser's Responsibility:** Purchaser shall be responsible for all shipping and handling charges incurred in sending the product back to Inviscid for repair or replacement. Purchaser shall also be responsible for providing the original receipt or other satisfactory evidence of the first date of retail purchase.

3. **Claim Procedure:** Any claim under this warranty should first be initiated with the retailer who sold the Product. If this is not practicable, the owner should contact Inviscid according to the contact information set forth at Inviscid's website, located at <http://www.speedfil.com/>, the following address: Inviscid Design, Inc. 7040 Avenida Encinas Suite 104-657, Carlsbad, CA 92011 or such other address as shown on the California Secretary of State's website. Purchaser shall first obtain authorization for return of the Product prior to sending the Product directly to Inviscid.

4. **Limitations:** This warranty does not apply to any use of the Product not according to the express directions accompanying the Product, or use with non-approved accessories. This warranty also does not apply to any damage caused by Purchaser's negligence or other misuse, to ordinary wear, or to damage solely to the appearance, finish or aesthetics of the Product. Inviscid's liability under this warranty or from the use of the Product shall be limited to the repairing or replacing of the Product, and in no event shall be in an amount greater than the price paid by Purchaser for the Product. This warranty is non-transferable.

5. **Disclaimers:** IMPLIED WARRANTIES, INCLUDING ANY WARRANTY OF MERCHANTABILITY IMPOSED ON THE SALE OF THIS PRODUCT UNDER STATE LAW, ARE LIMITED TO ONE (1) YEAR DURATION FOR THE PRODUCT OR ANY OF ITS PARTS. NO OTHER EXPRESS WARRANTY HAS BEEN MADE OR WILL BE MADE ON BEHALF OF THE WARRANTOR WITH RESPECT TO THE PRODUCT OR THE INSTALLATION, OPERATION, REPAIR, OR REPLACEMENT OF THE PRODUCT. THE WARRANTOR SHALL NOT BE RESPONSIBLE FOR DAMAGE, LOSS OF USE OF THE UNIT,

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For more information visit us at

www.speedfil.com

